



Technical drawing of a rectangular plate with the following specifications:

- Overall Dimensions:** Length = 74.50, Width = 11.26.
- Top Left Corner:** Fillet radius R0.125, distance from top edge = 2.38.
- Hole Patterns:**
 - Left Side:** Two circular holes, each with a diameter of $\phi 0.098$ (TYP). The distance between the centers of the two holes is 14.950, which corresponds to 15 equal spaces at a pitch of 0.997.
 - Right Side:** A series of small circular holes arranged in three sections:
 - Section 1 (Left): 15 equal spaces at a pitch of 0.997, total length 14.950.
 - Section 2 (Middle): 25 equal spaces at a pitch of 1.000, total length 25.000.
 - Section 3 (Right): 9 equal spaces at a pitch of 0.978, total length 8.800.
- Internal Features:**
 - A horizontal dashed line runs across the center of the plate.
 - A vertical dashed line is located 10.275 from the left edge, defining 10 equal spaces at a pitch of 1.028.
 - A dimension of 0.250 indicates the offset of the vertical dashed line from the right edge.
- Note:** DO NOT DRILL ELEVENTH HOLE IN THESE AREAS (pointing to the shaded regions near the side holes).

UNDER REVIEW

49.12.09 DS
(ON HOLD)

D2818-1 LH INBOARD PANEL (SHOWN)

D2818-2 RH INBOARD PANEL (OPPOSITE)

MATERIAL: 2024-T3 (QQ-A-250/5) 0.050 THICK
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

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